INDUSTRIAL AIR COOLED GAS COOLERS



Industrial CO₂ Gas Coolers

FEATURING





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ARW. International Association of Refrigerated Warehouses

1.1:



Air-Conditioning, Heating,





Get to Know EVAPCO

- A global innovator in heat transfer solutions
- Serving the commercial HVAC, Industrial Refrigeration, Power Generation, and Industrial Processing markets
- Founded in 1976
- Employee-owned
- 25 engineering & manufacturing facilities in 10 countries
- More than 200 sales offices worldwide

EVAPCO is more than a name.

It's a pledge to make everyday life easier, more comfortable, more reliable, and more sustainable for people everywhere. How do we fulfill that promise? It's simple.

We never stop innovating.

At EVAPCO, we don't just talk about innovation, it's ingrained in our workflow. Guided by our annually developed R&D plans, we set out to find groundbreaking solutions that transform the way the world works for the better. It's why we have more than 78 active patents.

We craft exceptionally built solutions.

As an employee-owned company, we take pride in our work. We are proud to be one of the most experienced teams of engineers and craftsmen in the industry. This translates into solutions that are always exceptionally built. EVAPCO has an unwavering commitment to provide "best in class" heat transfer solutions and services.

We guarantee performance.

Every EVAPCO solution is put through rigorous research and testing to ensure maximum efficiency and reliability. But we don't stop there. EVAPCO is an industry leader in independent, thirdparty performance certifications. These certifications guarantee our performance metrics—so that you can plan your projects with complete peace of mind.

We protect the environment.

Innovation and environmental sustainability go hand-in-hand at EVAPCO. Our industrial heat transfer equipment not only conserves natural resources and helps reduce noise pollution, but also features recycled steel content in construction. EVAPCO's stainless steel units are constructed of panels that contain up to 75% of recycled content, and our galvanized units contain over 80%. From sound reduction to water conservation to chemical elimination, we are continuously developing new technologies that deliver the ultimate operating advantages to our clients—while protecting the planet for every generation to come.

eco-Air Series Design and Construction Features

The eco-Air Series of CO2 Gas Coolers represents EVAPCO's newest advancement in thermal heat transfer research and development. Available in fully dry and adiabatic, the eco-Air Series maximizes heat rejection with minimal to no water use. The eco-Air Series of CO2 Gas Coolers is another chapter in EVAPCO's ongoing commitment to quality, environmentally friendly products.

V Coil Models

Structure and Casing • Maximum surface area per footprint • Type 304L Stainless Steel as standard for increased corrosion • Optimized coil angle resistance and longevity for heat rejection and air flow • G-235 galvanized steel available Compact plan area and layout **Inspection Panel** (V Coil Models) • Easily removable for interior inspection and access to coils and fan motors Adiabatic Pre-Cooling System (Optional) • Wetted pads can be utilized to pre-cool entering air, resulting in greater energy savings, and increased capacity, with minimal water use Heat Exchanger Coils • Great for high dry bulb climates and high • Type 304L Stainless Steel tubes with aluminum fins temperature applications • Multiple fin spacings and tube configurations • Once through design Upgraded fin thickness available No water treatment required • No cold water basin or pump • No drift • V coil models only **Internal Step Deck** (Optional-V Coil Models) **Coil Return** • Platform and grab rail for **Bend Covers** access to elevated fan • Protects the coil return section components bends during handling (7' 9.75" wide V Coil and operation

Models only)



Advanced Motor Technology – Electronically Commutated (EC) or NEMA fan motor designs



EC

- High Efficiency
- Zero Maintenance
- Integral Speed Control
- Inherently Low Sound



- NEMA
- Premium efficient direct drive
- Zero maintenance permanently sealed bearings
- VFD ready
- Severe Duty

Flat Coil Models Low profile design

 Great for elevated installations with bottom airflow clearance

> All units are designed for lifting as one piece

Fork Lift Channels

V and Flat units up to 27 ft in length

Multiple Leg Heights Available (Flat Coil Models)

Coils Pressurized with Nitrogen

• Limits internal corrosion potential during transport and storage

Warranty

• 2 years complete unit

- 2 years adiabatic pads (if equipped)
- 1 year EVAPCO Controller and other electrical components (if equipped)



Common Terminal Box

- All motors factory wired
- Saves time in the field
- UL Recognized



Factory Mounted & Wired Controls

- EVAPCO PLC Panel (EC Motors)
- EVAPCO PLC/VFD Panel (NEMA Motors)
- Single point power connection
- UL & cUL Listed
- UL Type 4 enclosure





eco-Air CO2 Gas Coolers Design Features & Benefits

- To meet a wide variety of applications, dry models are available in both Flat and V-configurations. Adiabatic models are available in a V-configuration.
- 100% fully rated thermal performance and backed by Evapco's Performance Guarantee.
- Available with NEMA or Electronically Commutated (EC) motor technologies. Voltages available in 230V/460V/575V.
- Heavy wall 304L stainless steel tube with aluminum fin. Various fin spacings from 6 to 12 fpi to meet job specific requirements. Epoxy-coated fins are available as an option for improved corrosion resistance.
- 1740 psig (120 Bar) coil design working pressure (DWP).
- Coil is designed, constructed and tested in accordance with ASME B31.5 for highest reliability.
- Canadian Registration Number (CRN) for all Canadian Provinces and Territories.
- Optional factory supplied unit controller with VFD for NEMA applications. Panel is UL & cUL listed.





EVAPCO, Inc. — World Headquarters & Research / Development Center

P.O. Box 1300 • Westminster, MD 21158 USA 410-756-2600 p • marketing@evapco.com • evapco.com

North America

EVAPCO, Inc. World Headquarters Westminster, MD 21158 USA 410-756-2600 p | 410-756-6450 f

marketing@evapco.com

EVAPCO East Taneytown, MD 21787 USA 410-756-2600 p | 410-756-6450 f marketing@evapco.com

EVAPCO East Key Building Taneytown, MD USA 410-756-2600 p marketing@evapco.com

EVAPCO Midwest Greenup, IL USA 217-923-3431 p evapcomw@evapcomw.com

EVAPCO West Madera, CA USA 559-673-2207 p contact@evapcowest.com

EVAPCO Iowa Lake View, IA USA 712-657-3223 p

EVAPCO Iowa Sales & Engineering Medford, MN USA 507-446-8005 p evapcomn@evapcomn.com

EVAPCO Newton Newton, IL USA 618-783-3433 p evapcomw@evapcomw.com

Bulletin EAG-22MKTG 2M/01-22/DGD EVAPCOLD Manufacturing Greenup, IL USA 217-923-3431 p evapcomw@evapcomw.com

EVAPCO Dry Cooling, Inc. Bridgewater, NJ USA 908-379-2665 p info@evapcodc.com

EVAPCO Dry Cooling, Inc. Littleton, CO USA 908-379-2665 p info@evapcodc.com Spare Parts: 908-895-3236 Spare Parts: spares@evapcodc.com

EVAPCO Power México S. de R.L. de C.V. Mexico City, Mexico +52 [55] 8421-9260 p info@evapcodc.com Refrigeration Vessels &

Refrigeration Vessels & Systems Corporation A wholly owned subsidiary of EVAPCO, Inc. Bryan, TX USA 979-778-0095 p rvs@rvscorp.com

EvapTech, Inc. A wholly owned subsidiary of EVAPCO, Inc. Edwardsville, KS USA 913-322-5165 p marketing@evaptech.com

Tower Components, Inc. A wholly owned subsidiary of EVAPCO, Inc. Ramseur, NC USA 336-824-2102 p mail@towercomponentsinc.com

EVAPCO Alcoil, Inc. A wholly owned subsidiary of EVAPCO, Inc. York, PA USA 717-347-7500 p info@alcoil.net

Europe

EVAPCO Europe BVBA European Headquarters

3700 Tongeren, Belgium (32) 12-395029 р | (32) 12-238527 f evapco.europe@evapco.be

EVAPCO Europe, S.r.l. Milan, Italy (39) 02-939-9041 p evapcoeurope@evapco.it

EVAPCO Europe, S.r.l. Sondrio, Italy

EVAPCO Europe GmbH Meerbusch, Germany (49) 2159 6956 18 p info@evapco.de

EVAPCO Air Solutions A wholly owned subsidiary of EVAPCO, Inc. Aabybro, Denmark (45) 9824 4999 p info@evapco.dk

EVAPCO Air Solutions GmbH Garbsen, Germany (49) 5137 93875-0 p info@evapcoas.de

Evap Egypt Engineering Industries Co. A licensed manufacturer of EVAPCO, Inc. Nasr City, Cairo, Egypt 202 24022866 / 2 02 24044997 p primacool@link.net / shady@primacool.net

EVAPCO Middle East DMCC Dubai, United Arab Emirates +971 4 448 7242 p info@evapco.ae

EVAPCO S.A. (Pty.) Ltd. A licensed manufacturer of EVAPCO, Inc. Isando, South Africa (27) 11-392-6630 p evapco@evapco.co.za



Asia/Pacific

EVAPCO Asia Pacific Headquarters

Shanghai 200949, P.R. China (86) 21-6687-7786 p (86) 21-6687-7008 f marketing@evapcochina.com

EVAPCO (Shanghai) Refrigeration Equipment Co., Ltd. Baoshan Industrial Zone Shanghai, P.R. China (86) 21-6687-7786 p marketing@evapcochina.com

EVAPCO (Beijing) Refrigeration Equipment Co., Ltd. Huairou District Beijing, P.R. China 010-6166-7238 p evapcobi@evapcochina.com

EVAPCO Air Cooling Systems (Jiaxing) Company, Ltd. Xiuzhou district, Jiaxing, Zhejiang, P.R. China info@evapcoacs.cn

EVAPCO Australia (Pty.) Ltd. Riverstone, Australia (61) 2 9627-3322 p sales@evapco.com.au

EvapTech Asia Pacific Sdn. Bhd A wholly owned subsidiary of EvapTech, Inc. Puchong, Selangor, Malaysia (60-3) 8070-7255 p marketing-ap@evaptech.com

South America

EVAPCO Brasil Equipamentos Industriais Ltda. São Paulo – Brazil (55+11) 5681-2000 p vendas@evapco.com.br

Fan TR Technology Resources São Paulo, Brasil 55 (11) 4025-1670 p fantr@fantr.com

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